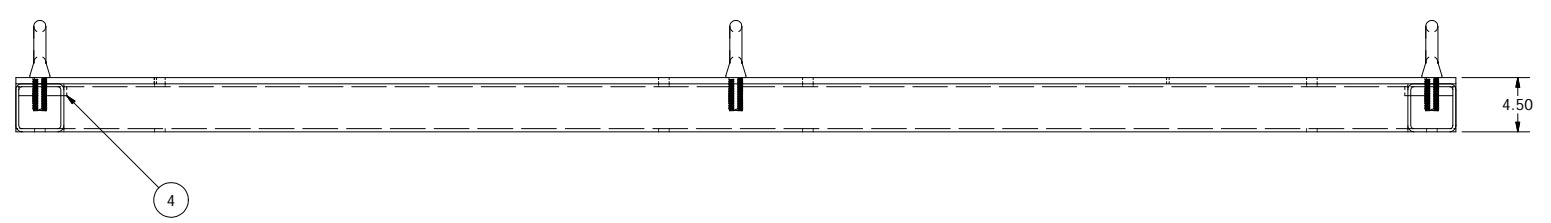
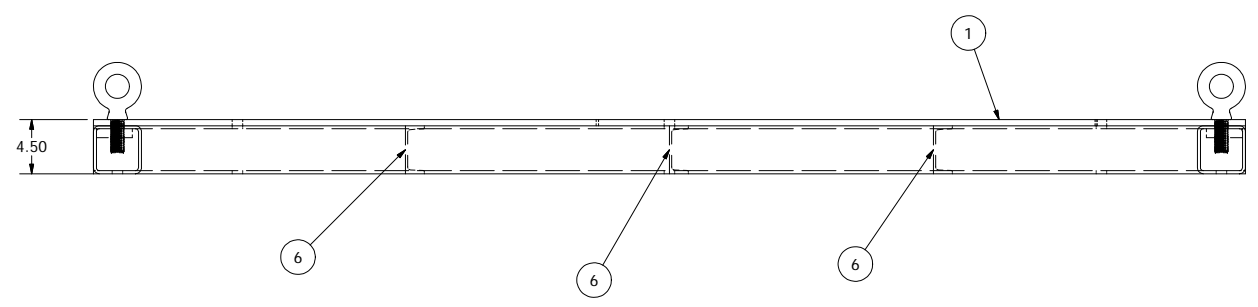


TOTAL SKID WEIGHT AS SHOWN APPROXIMATE 2270lbs

NOTES:
 ALL STRUCTURAL MATERIAL IS PLAIN STEEL.
 SEE COATING NOTE BELOW.
 HOLD DOWN ANCHOR BOLTS TO BE 3/4 IN 316 STAINLESS STEEL

COATING NOTES:
 ALL STAINLESS STEEL OR ALUMINUM PARTS DO NOT NEED ADDITIONAL COATING.
 ALL PLAIN STEEL PARTS, SKID PLATFORM, AND PIPING STANDS IF NOT STAINLESS STEEL SHALL BE COATED WITH:
 • PRIME COAT - AMERCOAT 240
 • FINISH COAT - AMERSHIELD (BLACK)



DRAWING GEOMETRY IS ACCURATE AND CREATED AT 1:1 AND FIT TO THE SHEET. DO NOT SCALE THIS DRAWING.

DSN - AD	REVISED PER PRODUCTION LAUNCH	5-31-13	AD
DRN - AD	DESCRIPTION	DATE	APPROV
CKD - AD	1		
DATE - 4-10-13			

ROMTEC UTILITIES
 18240 NORTH BANK ROAD
 ROSEBURG, OREGON 97470
 (541) 496-9678
 FAX (541) 496-0804

**BAE ACETIC ACID PLANT
 SKID FRAME DETAIL**

SHEET
4 OF 4

JOB NUMBER
**RMTC
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