



TOTAL SKID WEIGHT AS SHOWN APPROXIMATE 2270lbs

NOTES:

- ALL STRUCTURAL MATERIAL IS PLAIN STEEL.
- SEE COATING NOTE BELOW.
- HOLD DOWN ANCHOR BOLTS TO BE 3/4 IN 316 STAINLESS STEEL

COATING NOTES:

- ALL STAINLESS STEEL OR ALUMINUM PARTS DO NOT NEED ADDITIONAL COATING.
- ALL PLAIN STEEL PARTS, SKID PLATFORM, AND PIPING STANDS IF NOT STAINLESS STEEL SHALL BE COATED WITH:
 - PRIME COAT - AMERCOAT 240
 - FINISH COAT - AMERSHIELD (BLACK)

DRAWING GEOMETRY
IS ACCURATE AND
CREATED AT 1:1 AND
FIT TO THE SHEET.
DO NOT SCALE
THIS DRAWING

DSN - AD	REVIS PER PRODUCTION LAUNCH	5-31-13	AD
DRN - AD	DESCRIPTION	DATE	APPROV
CKD - AD	1		
DATE - 4-10-13	REV		

ROMTEC UTILITIES
 18240 NORTH BANK ROAD
 ROSEBURG, OREGON 97470
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 FAX (541) 496-0804

BAE ACETIC ACID PLANT
SKID FRAME DETAIL

SHEET
4 OF 4

JOB NUMBER
RMTC
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