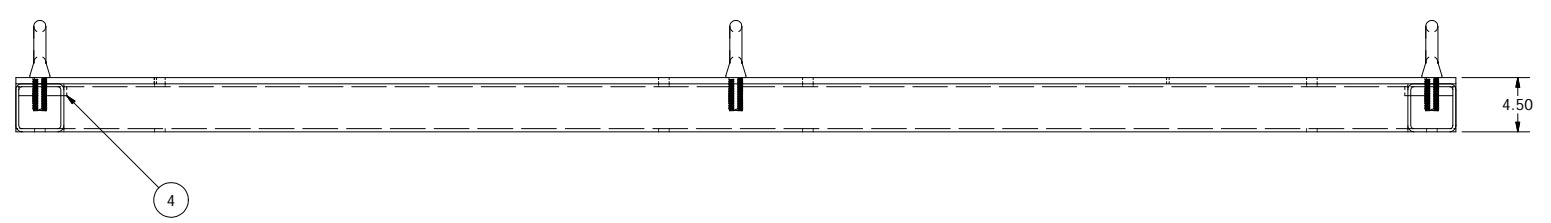
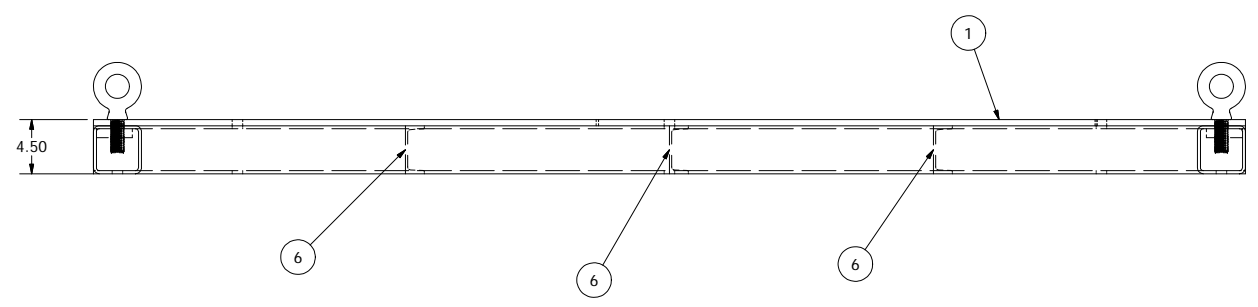


TOTAL SKID WEIGHT AS SHOWN APPROXIMATE 2270lbs

NOTES:  
 ALL STRUCTURAL MATERIAL IS PLAIN STEEL.  
 SEE COATING NOTE BELOW.  
 HOLD DOWN ANCHOR BOLTS TO BE 3/4 IN 316 STAINLESS STEEL

COATING NOTES:  
 ALL STAINLESS STEEL OR ALUMINUM PARTS DO NOT NEED ADDITIONAL COATING.  
 ALL PLAIN STEEL PARTS, SKID PLATFORM, AND PIPING STANDS IF NOT STAINLESS STEEL SHALL BE COATED WITH:  
 • PRIME COAT - AMERCOAT 240  
 • FINISH COAT - AMERSHIELD (BLACK)



DRAWING GEOMETRY IS ACCURATE AND CREATED AT 1:1 AND FIT TO THE SHEET. DO NOT SCALE THIS DRAWING.

DSN - AD	REVIS PER PRODUCTION LAUNCH	5-31-13	AD
DRN - AD	DESCRIPTION	DATE	APPROV
CKD - AD	1		
DATE - 4-10-13	REV		

**ROMTEC UTILITIES**  
 18240 NORTH BANK ROAD  
 ROSEBURG, OREGON 97470  
 (541) 496-9678  
 FAX (541) 496-0804

**BAE ACETIC ACID PLANT  
 SKID FRAME DETAIL**

SHEET  
**4 OF 4**

JOB NUMBER  
 RMTC  
 0000